

CERTIFICATE

Welding of railway vehicles and components according to EN 15085-2

This is to certify that: **VRZ-Karlovo PLC**

2 Teofan Raynov st.
BG - 4300 Karlovo

is qualified to perform welding work within the range of certification of:
Certification Level CL 1 according to EN 15085-2

Field of application: New build of railway vehicles and their components (except design)

Range of certification:

Welding process according to DIN EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Comments
135	1.2	t = 3 - 15 mm t = 6 - 40 mm D ≥ 20 mm	FW BW
136	1.2	t = 6 - 18 mm t = 3 - 30 mm	FW BW
121	1.2	t = 5 - 14 mm	FW
135/121	1.2	t = 4 - 13 mm	BW

Responsible welding coordinator:

Eng. Irina Mileva, born: 12.07.1969, IWE (IIW)

Deputy with equal rights:

Eng. Atanska Gatseva, born: 05.05.1959, IWE (IIW)

Additional deputies:

see reverse

Comments:

see reverse

Certificate no.:

TÜVRh/15085/CL1/123/0A2/2008

Valid:

from 24.01.2008 to 24.01.2011

Changed issued on:

03.07.2009

Auditor:

Dipl.-Ing. A. Makowka



Cologne, 03.07.2009

(Place, Date)

Dipl.-Ing. A. Nordhausen

(Head / Representative of certification body, name and signature)

General regulations (see reverse)

TÜV Rheinland Industrie Service GmbH

Manufacturer certification body according DIN EN 15085-2

Am Grauen Stein, D-51105 Cologne